Dart Aerospace Ltd. Wednesday, 1/11/2006 4:20:46 PM Date: User. Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : CABIN DOOR ROLLER KIT Customer Job Number : 25441 : 10276 Estimate Number Part Number : D412698011 :NA P.O. Number S.O. No. : N/A : N/A This Issue : 1/11/2006 **Drawing Number** : NC Project Number : N/A Prsht Rev. : NIA : MACHINED PARTS : N/A Type **Drawing Revision** First Issue : 24266 :NIA Previous Run Material Each Due Date : 2/18/2006 Qty: 4 Um: ASER COMMENT BROW Written By Checked & Approved By : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove Comment D3121-145 from Step 1,3 KJ/DS **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL H 06/02/09 Photocopy bluefile and create labels per PPP D412-698-011 CHG003 BRACKET ASSEMBLY 2.0 25441A Comment: Sub-Component BRACKET ASSEMBLY 3.0 25441B BRACKET ASSEMBLY Comment: Sub-Component BRACKET ASSEMBLY 4.0 BRACKET ASSEMBLY Comment: Sub-Component BRACKET ASSEMBLY 5.0 25441D BRACKET ASSEMBLY

Comment: Sub-Component BRACKET ASSEMBLY

6.0 25441E BRACKET

Comment: Sub-Component BRACKET

Wednesday, 1/11/2006 4:20:47 PM Jate: Kim Johnston User: **Process Sheet** Drawing Name: CABIN DOOR ROLLER KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698011 Job Number: 25441 Job Number: Description: Seq. #: Machine Or Operation: COVER 25441F 7.0 Comment: Sub-Component COVER PACKAGING RESOURCE #1 PACKAGING 1 8.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D3121141 Bracket Assembly 9.0 12.0000 Each(s) (9) 3.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Packing Kit Batch Qty Part Number Description B254414 Bracket Assembly 3 D3121-141 D3121143 Bracket Assembly 10.0 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description **Bracket Assembly** 1 D3121-143 Bracket Assembly D3137043 11.0 4.0000 Each(s) 3 Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description Batch Bracket Assembly \_ 1 D3137-043 12.0 D3183043 **Bracket Assembly** 4.0000 Each(s) (3) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description Bracket Assembly <u>B</u> 25441 D 1 D3183-043

Jate: User:

Wednesday, 1/11/2006 4:20:47 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT

Job Number: 25441

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

D31991

Bracket





Comment: Qty.:

9.0000 Each(s)/Unit

Total:

36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

9 D3199-1

Description Bracket

B25460

14.0

D32021

Cover





Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Pick: Packing Kit

**Qty Part Number** D3202-1

Description

Batch

Cover

B23731

INSPECT 100% KITS FOR COMPLETENESS

15.0

17.0

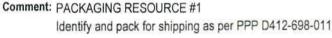
QC4

100% KITS FOR COMPLETENESS

Comment: INSPECT 16.0 PACKAGING 1

PACKAGING RESOURCE #1





Location:

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL Inspection Level 21

Job Completion



a D6.02.10

SUE ADD PICE DTY